## RF-CAVITY FOR THE X-RAY GENERATOR NESTOR

 $V.P. \ Androsov^1, \ K.N. \ Chernov^2, \ A.M. \ Gvozd^1, \ I.M. \ Karnaukhov^1, \ G.N. \ Ostreyko^2, \ I.K. \ Sedlyarov^2, \ Yu.N. \ Telegin^{1*}$ 

<sup>1</sup>National Science Center "Kharkov Institute of Physics and Technology", 61108, Kharkov, Ukraine

<sup>2</sup>Budker Institute of Nuclear Physics (BINP), Novosibirsk, Russia

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In the Kharkov Institute of Physics and Technology 225 MeV electron storage ring NESTOR is under development. The paper describes the design and parameters of a 700 MHz cavity that has been fabricated at BINP for the NESTOR RF-system. Now the low-power and vacuum tests of the cavity are under way at BINP. We present here the results of 3D simulations of the cavity with ANSYS code. The problem of multibunch instabilities in NESTOR is also discussed.

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#### 1. INTRODUCTION

Beam dynamics simulations in NESTOR, Compton scattering considered [1], have shown that for collision angle  $\alpha = 170^0$  and Nd laser ( $\lambda_{laser} = 1.06 \mu \text{m}$ ) beam parameters available in the nearest future ( $E_{laser} = 20 \mu \text{J/pulse}$ ,  $f_{rep} = 350 \text{ MHz}$ ) an impact of Compton scattering on the electron beam is negligible and the electron beam parameters are dominated by intrabeam scattering and turbulent bunch lengthening. To overcome these effects and to obtain a bunch length which would match a pulse width of the commercially available Nd mode-locked laser

 $(\sim\!7\mathrm{ps})$  one has to apply the accelerating voltage of  $\sim\!300$  kV. This voltage will be provided with a single cell 700 MHz cavity.

In order to eliminate troubles concerned multibunch instabilities it would be reasonable to use a HOM-damped cavity like that designed for VEPP-5 damping ring project [2]. But from financial limitations we had to restrict ourselves to a common undamped cavity. The cavity shape and design are similar to that of the HOM-damped one. For the present time this cavity is under low-power and vacuum tests at BINP.

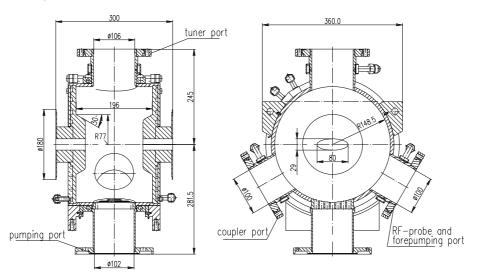


Fig.1. Cross sectional view of the cavity

## 2. CAVITY DESIGN AND PARAMETERS

Cavity design is presented in Fig.1. It is a cylindrical cavity with wide flat nosecones and short beam-pipes to meet stringent requirements to the

cavity length (30 cm). It has three ports placed equidistantly around the outer wall. The piston tuner moved with a step-motor is attached to the upper port. The coaxial coupler (70x20 mm, 75  $\Omega$ ) with in-

<sup>\*</sup>Corresponding author. E-mail address: telegin@kipt.kharkov.ua

ductive loop is connected to the cavity through one of the lower ports. The third port houses a field probe and a sleeve for connecting a fore-pumping unit. On the cavity bottom the fourth port without body-size hole but with pumping slots for ion pump is located. Cavity beam-pipes have an elliptical cross section, 80mm x 29mm, that matches that of the vacuum chamber, and they end with membranes, 180 mm diameter and 1mm thick, for welding.

Each sidewall is cooled through four concentric channels with rectangular cross section,  $10x5 \text{ mm}^2$ , machined into the wall and covered with a lid by brazing. The outer wall is cooled via two external circumferential channels which present the flat pipes brazed to the wall. Each port and the reciprocal flange are also provided with an external round channel. Additional cooling is provided for the tuner and coaxial coupler.

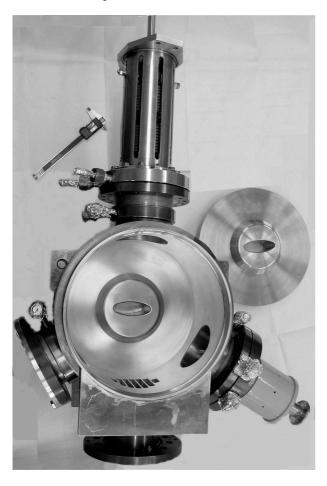


Fig. 2. View of the cavity

The view of the cavity (with a mounted tuner) at fabrication stage before brazing the second side wall is given in Fig.2.

The main cavity parameters are presented in Table 1.

Table 1. RF-cavity parameters

Parameter	Value
Frequency, $f_{rf}$ , MHz	699.3
Frequency range, $\Delta f$ , MHz	$\pm 0.8$
Q-factor, $Q$	$\sim 20000$
Shunt impedance, $R_{sh}$ , M $\Omega$	$\sim 4.5$
Transit time factor, $T$	0.72
RF-voltage, $V_0$ , kV	250
Dissipated power, $P_c$ , kW	15
Coupling factor, $\beta$	1.05 - 1.08

#### 3. CAVITY SIMULATIONS

The preliminary simulations with SUPERFISH of the axially-symmetric cavity with a cell shape similar to that of the real one have revealed 8 monopole modes below 2.8 GHz (the cut-off frequency of the 80 mm circular beam-pipe), which were easily identified as  $TM_{010}$  (fundamental mode),  $TM_{011}, TM_{012}, TM_{020}, TM_{021}, TM_{013}, TM_{022}$  $TM_{030}$  modes. Changing of the beam-pipe radius from 40 to 15 mm (the major and minor semiaxes of the beam-pipe cross section) led to the shift of fundamental mode frequency of about 10 MHz and to shifts of HOM frequencies in the range of 0 – 30 MHz. It should be noted that, at the same time, shunt impedance of the fundamental mode was increased by 20 percents; HOM impedances did not changed essentially except that of  $TM_{021}$  mode. Longitudinal impedance of this mode was increased tree times and reached 1.86 M $\Omega$  (1/4 of the fundamental mode shunt impedance).

The 3D simulations were performed with AN-SYS code [4] by using the cavity model presented in Fig.3. Considering cavity symmetry relative to the median plane, only half-cell was modelled. The model includes a tuner port with a piston in neutral position, a coupler port and a probe/forepumping port. The last two ports have different lengths in the model according to the design of corresponding joints. The pumping slots at the bottom of the cavity were not taken into account.

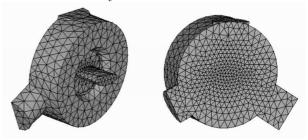


Fig.3. The NESTOR cavity model (half-cell) for 3D simulations with applied mesh

The ANSYS postprocessor outputs the following cavity parameters: mode frequency -f, Q-factor -Q and surface power losses  $-P_c$ . By using 'path operation' option one can calculate the following quantities:

- voltage drop along the beam axis:

$$V_0 = \left| \int_{-l/2}^{l/2} E_x dx \right|, \tag{1}$$

- transit time factor:

$$T = \frac{1}{V_0} \left| \int_{-l/2}^{l/2} E_x \exp jkx dx \right|, \qquad (2)$$

- longitudinal (shunt) impedance:

$$R_{\parallel} = ZT^2 = \frac{V_0^2}{P_c} T^2 \ .$$
 (3)

Transverse impedances -  $R_{\perp}$  were calculated by using the following equation that is usually applied for derivation of  $R_{\perp}$  from experimental data in cold measurements [5]:

$$R_{\perp} = QZ_0 \left[ \int_{V} E_{\perp} \exp(jkx) dx - \int_{V} H_{\perp} \exp(jkx) dx \right]^2,$$
(4)

where  $k=2\pi f$  and  $Z_0=(\mu_0/\varepsilon_0)^{1/2}$  is characteristic vacuum impedance. Sixty three resonances were found in the frequency range below 2.5 GHz. Parameters of the modes that can be of interest are presented in Table 2. The cavity model was built on basis of design drawings which take into account fabrication process with in-between frequency measurements and dimension corrections, so the fundamental frequency was found to be lower than the design value. Boundary conditions, presented in the second column, correspond to electric (E) or magnetic (M) wall on symmetry plane and beam-pipe flank.

Table 2. Cavity modes

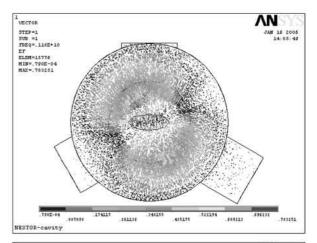
f,	BC	Q	$R_{\parallel}$	$R_{\perp}$ ,	Mode
MHz		$\cdot 10^{4}$	$M\Omega$	$M\Omega/m$	origin
695.0	EE	2.96	7.31		$TM_{010}$
1008.3	ME	3.07	0.05	0.1	$TE_{111}^{(v)}$
1022.1	ME	3.16		1.2	$TE_{111}^{(h)}$
1017.9	ME	2.51	0.94		$TM_{011}$
1183.7	EE	3.95		2.7(v)	$TM_{110}^{(1)}$
				5.5(h)	
1185.6	EE	4.16		0.7(v)	$TM_{110}^{(2)}$
				20.4(h)	110
1234.8	ME	3.55			$TE_{211}^{(1)}$
1257.5	ME	3.68			$TE_{211}^{(2)}$
1458.7	ME	3.04		43.3	$TM_{111}^{(v)}$
1491.0	ME	3.54		20.3	$TM_{111}^{(h)}$
1572.6	ME	3.40			$TE_{311}$
1606.7	EE	4.26			$TM_{210}^{(1)}$
1627.8	EE	4.65			$TM_{210}^{(2)}$
1668.3	EE	3.42			$TM_{012}$
1700.5	EE	3.41	0.02	5.5	$TE_{112}^{(h)}$
1717.2	EE	3.63	0.11	12.9	$TE_{112}^{(v)}$
1760.0	EE	4.60	0.24		$TM_{020}$
2009.5	ME	3.28	1.68		$TM_{021}$

The general notes are the following:

- each dipole mode splits into two modes horizontal and vertical, as a rule;
  - quadrupole modes split too, giving pairs with a similar field pattern but turned around the X-axis by  $45^{\circ}$ :
  - the pairs of modes with 3 azimuth variations and some other exotic modes appear;
  - the longitudinal HOM-impedances well agree with SUPERFISH results, both reveal  $TM_{021}$  mode with  $R_{\parallel}$ =1.7  $M\Omega$  will be potentially dangerous.

The examples of calculated field patterns are given in Fig. 4 which illustrates dipole mode splitting when an azimuthal field pattern is influenced by the cavity ports (modes can not be defined as vertical and horizontal). For these modes two components of  $R_{\perp}$ , horizontal (h) and vertical (v), are presented in the tables.

In the Table 3 the obtained values  $R_{\parallel}/Q$  and  $R_{\perp}/Q$  for the most dangerous monopole and dipole modes are compared with those for the room-temperature cavities exploited in the course of many years in well-known electron storage rings. The table shows that NESTOR cavity has the highest  $R_{\parallel}/Q$  value of the fundamental mode (due to low cross section of beam-pipes). It has also the lowest  $R_{\parallel}/Q$  value of  $TM_{021}$  mode while the highest  $R_{\parallel}/Q$  value of  $TM_{021}$ .



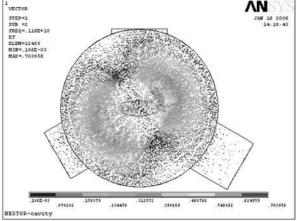


Fig.4. Azimuthal distribution of the electric field for dipole modes 1183.7 MHz and 1185.6 MHz

**Table 3.** A comparison of the calculated factors  $R_{\parallel}/Q$   $(R_{\perp}/Q)$  for the most prominent monopole (dipole) modes in different cavities

	SRS [6]		KEK-PF [7]		ATF DR [8] a		NESTOR	
	(MAFIA 3D)		(URMEL 2D)		(MAFIA 3D)		(ANSYS 3D)	
	f,	$R_{\parallel}/Q(R_{\perp}/Q),$	$f$ , $^{b}$	$R_{\parallel}/Q(R_{\perp}/Q),$	f,	$R_{\parallel}/Q(R_{\perp}/Q),$	f,	$R_{\parallel}/Q(R_{\perp}/Q),$
	MHz	$\Omega$ $(\Omega/m)$	MHz	$\Omega$ $(\Omega/m)$	MHz	$\Omega$ $(\Omega/m)$	MHz	$\Omega$ $(\Omega/m)$
Monopole modes								
$TM_{010}$	498.8	195	500.1	175	724.7	169	695.0	247
$TM_{011}$	809.5	68	793.0	52	1044	62	1017.9	37
$TM_{021}$	1333.0	11	1371.0	9	1959	7	2009.5	51
Dipole modes								
$TM_{110}^{(1)}$	791.5	220	789.7	248	1152	263	1183.7	68(v)
								139(h)
$TM_{110}^{(2)}$	797.1	255	792.6				1185.6	17(v)
110								490(h)
$TM_{111}^{(v)}$	1059.2	566	988.8	449	1349	726	1458.7	1424
$TM_{111}^{(h)}$	1059.3	568	989.8				1491.0	573

<sup>&</sup>lt;sup>a</sup>HOM-damped cavity, HOM-waveguides shorted.

It should be noted that though the calculations for the ATF DR HOM-damped cavity were performed with 3D code MAFIA, the axially symmetric cavity was considered (if not taking into account HOM waveguides), so dipole mode splitting is not present in the table, like in the case of KEK PF cavity, simulated with 2D code URMEL. The comparison of  $R_{\perp}/Q$  for the dipole modes show that results for NESTOR cavity averaged over a number of split modes are within the range of  $R_{\perp}/Q$  values given for other cavities except that for  $TM_{111}^{(h)}$  mode. The analysis of the axial field distribution shows that the large value of  $R_{\perp}/Q$  for this mode is accounted for by penetration of the field into a beam-pipe (vertical component of the electric field is high along the beam-pipe axis).

In the view of multibunch instabilities only modes trapped in the cavity are dangerous. Because the cavity shape is close to a pill-box and the beampipe cross section is elliptical, it isn't easy to calculate a cut-off frequency for beam-pipes. Simulations show that a number of trapped modes is large, and the problem of multibunch instabilities is vital for NESTOR ring.

The conservative estimates for coupled-bunch instabilities in NESTOR, obtained with traditional rigid-bunch approximation formulas [5], give the threshold bunch currents in the microampere range. These values are much lower than the designed value of 10 mA/bunch. We suppose to use the HOM tuning technique based on variation of cavity temperature [9] to cure these instabilities.

## 4. CONCLUSION

The 700 MHz accelerating cavity for the RF-system of electron storage ring NESTOR has been fabricated in BINP. Cavity simulations show that a large number of trapped modes with perceptible

coupling impedances can essentially complicate beam storing in NESTOR. The most dangerous are dipole modes ( $TM_{110}$ -like and  $TM_{111}$ -like).

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<sup>&</sup>lt;sup>b</sup>Experimental values.

## ВЧ-РЕЗОНАТОР ДЛЯ ГЕНЕРАТОРА РЕНТГЕНОВСКОГО ИЗЛУЧЕНИЯ НЕСТОР

В.П. Андросов, К.Н. Чернов, А.М. Гвоздъ, И.М. Карнаухов, Г.Н. Острейко, И.К. Седляров, Ю.Н. Телегин

В ННЦ ХФТИ сооружается электронное накопительное кольцо НЕСТОР на энергию 225 МэВ. В работе описывается конструкция и приводятся параметры резонатора на 700 МГц, изготовленного в ИЯФ СО РАН им. Будкера для ВЧ-системы накопителя. В настоящее время резонатор проходит вакуумные испытания и радиотехнические измерения в ИЯФ. В работе также приводятся результаты 3D моделирования резонатора с помошью программы ANSYS. Обсуждается также проблема многостустковых неустойчивостей в накопителе НЕСТОР.

# ВЧ-РЕЗОНАТОР ДЛЯ ГЕНЕРАТОРА РЕНТГЕНІВСЬКОГО ВИПРОМІНЮВАННЯ HECTOP

В.П. Андросов, К.М. Чернов, А.М. Гвоздь, І.М. Карнаухов, Г.М. Острейко, І.К. Седляров, Ю.М. Телегін

В ННЦ ХФТІ споруджується електронне накопичувальне кільце НЕСТОР на енергію 225 МеВ. У роботі описується конструкція та приводяться параметри резонатора на 700 МГц, виготовленого в ІЯФ СВ РАН ім. Будкера для ВЧ-системи накопичувача. У дійсний час резонатор проходить вакуумні випробування та радіотехнічні вимірювання в ІЯФ. У роботі також приводяться результати 3D моделювання резонатору за допомогою програми ANSYS. Обговорюється також проблема багатозгусткових нестійкостей у накопичувачі НЕСТОР.